

# DIAMOND PCD

# Milling Cutters

## Fine-Set Face Mill Specifications

Fine-Set FS Series Tool No.	Number of Inserts	Effective Cutting Dia.	Weight (lbs.)	Preset Height	Bore Dia.	Keyway Slot	Mounting Style	Max RPM	Max SFPM	Table Speed at .003/Tooth (IPM)	Coolant Screws/Caps
FSR-3-8	8	3.00	2.0	2.0	1.00	0.375	1A	13,500	10,611	324	FS-3
FSR-4-12	12	4.00	3.0	2.0	1.25	0.500	2	11,500	12,052	414	FS-4
FSR-5-15	15	5.00	4.0	2.375	1.50	0.625	3	10,500	13,755	472	FS-5
FSR-6-18A	18	6.00	5.0	2.375	1.50	0.625	3	9,500	14,939	513	FS-6-1.5
FSR-6-18B	18	6.00	5.0	2.375	2.00	0.750	4	9,500	14,934	513	FS-6-2
FSR-8-24	24	8.00	7.0	2.375	2.50	1.00	5	8,000	16,768	576	FS8
FSR-10-30	30	10.00	8.0	2.375	2.50	1.00	5	7,000	18,340	630	FS-10

- # FSC-9 Insert Clamp Assembly
- # AAF-9F5 -Axial Adjusting Screw