

PCBN

Insert

SPG

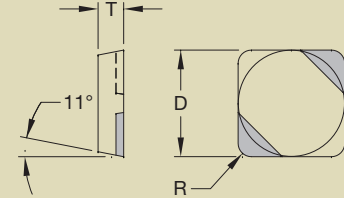
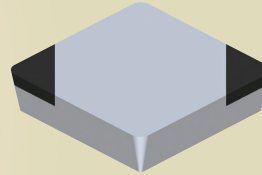


Stocked Sizes:*

- 1 = 1 Edge
- 2 = 2 Edges
- 3 = 3 Edges
- 4 = 4 Edges
- 6 = 6 Edges
- FT = Full Top PCBN
- S = Solid PCBN

Blank Sizes:

- X = 0.020 Depth of Cut
- Z = 0.100 Depth of Cut



BLANK SIZE	Type		PCBN (Grades)								Dimensions (Inches)			
	ANSI	ISO	SC	SCI	SI	HC1	HC2	HC3	S	D	T	R	H	
Z	SPG321	SPG090304	2				2				0.375	0.125	0.016	-
Z	SPG322	SPG090308	2				2				0.375	0.125	0.031	-
Z	SPG323	SPG090312									0.375	0.125	0.047	-
Z	SPG422	SPG120308	2				2				0.500	0.125	0.031	
Z	SPG423	SPG120312									0.500	0.125	0.047	

* If Blank = Non-Stocked. Will produce to order.