

# CERMET

# Turning Insert

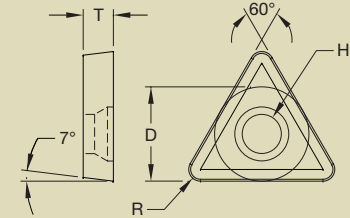
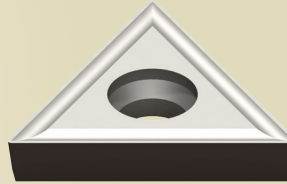
## TCMT

**Stocked Sizes:\***

- 1 = 1 Edge
- 2 = 2 Edges
- 3 = 3 Edges
- 4 = 4 Edges
- 6 = 6 Edges

**Blank Sizes:**

- X = 0.050 Depth of Cut
- Z = 0.100 Depth of Cut



Type		Cermet Uncoated (Grades)				Cermet PVD Coated (Grades)				Dimensions (Inch)			
ANSI	ISO	CM340	CM360	CM380	CM400	CM440	CM460P	CM480P	CM500P	D	T	R	H
TCMT731	TCMT090204									0.219	0.094	0.016	0.098
TCMT732	TCMT090208									0.219	0.094	0.031	0.098
TCMT21.50.5	TCMT110202									0.250	0.094	0.008	0.110
TCMT21.51	TCMT110204									0.250	0.094	0.016	0.110
TCMT21.52	TCMT110208									0.250	0.094	0.031	0.110
TCMT32.51	TCMT16T304									0.375	0.156	0.016	0.173
TCMT32.52	TCMT16T308									0.375	0.156	0.031	0.173

\* If Blank = Non-Stocked. Will produce to order.