

# CERMET

# Turning Insert

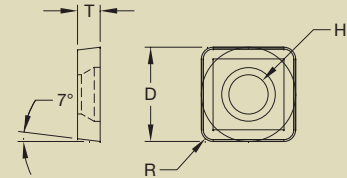
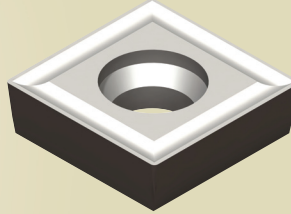
## SCMT

**Stocked Sizes:\***

- 1 = 1 Edge
- 2 = 2 Edges
- 3 = 3 Edges
- 4 = 4 Edges
- 6 = 6 Edges

**Blank Sizes:**

- X = 0.050 Depth of Cut
- Z = 0.100 Depth of Cut



Type		Cermet Uncoated (Grades)				Cermet PVD Coated (Grades)				Dimensions (Inch)			
ANSI	ISO	CM340	CM360	CM380	CM400	CM440P	CM460P	CM480P	CM500P	D	T	R	H
SCMT21.5	SCMT060204									0.250	0.094	0.016	0.173
SCMT32.51	SCMT09T304									0.375	0.156	0.016	0.173
SCMT32.52	SCMT09T308									0.375	0.156	0.031	0.173
SCMT431	SCMT120404									0.500	0.188	0.016	0.216
SCMT432	SCMT120408									0.500	0.188	0.031	0.216

\* If Blank = Non-Stocked. Will produce to order.