

# CERMET

# Turning Insert

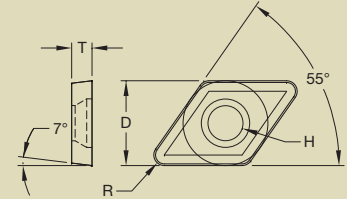
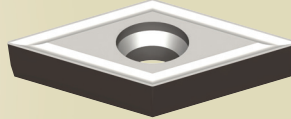
## DCMT

**Stocked Sizes:\***

- 1 = 1 Edge
- 2 = 2 Edges
- 3 = 3 Edges
- 4 = 4 Edges
- 6 = 6 Edges

**Blank Sizes:**

- X = 0.050 Depth of Cut
- Z = 0.100 Depth of Cut



Type		Cermet Uncoated (Grades)				Cermet PVD Coated (Grades)				Dimensions (Inch)			
ANSI	ISO	CM340	CM360	CM380	CM400	CM440	CM460P	CM480P	CM500P	D	T	R	H
DCMT21.50.5	DCMT070202									0.250	0.094	0.008	0.110
DCMT21.51	DCMT070204									0.250	0.094	0.016	0.110
DCMT21.52	DCMT070208									0.250	0.094	0.031	0.110
DCMT32.50.5	DCMT11T302									0.375	0.156	0.008	0.173
DCMT32.51	DCMT11T304									0.375	0.156	0.016	0.173
DCMT32.52	DCMT11T308									0.375	0.156	0.031	0.173

\* If Blank = Non-Stocked. Will produce to order.